

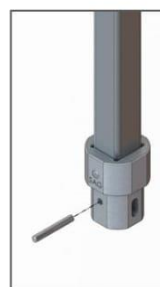
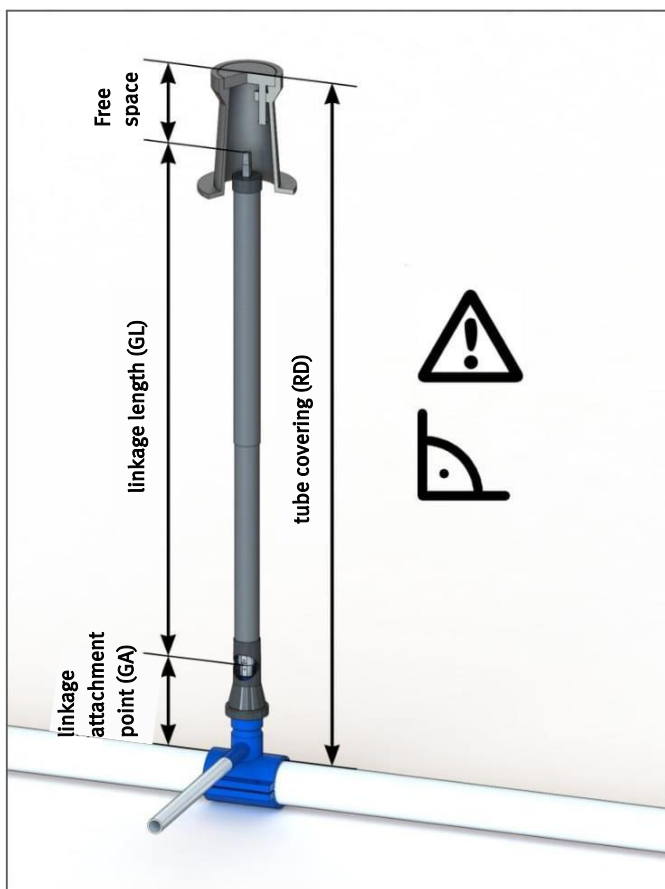
Assembly instruction

Adjustable extension spindles



Required assembly tools

- Hammer for inserting the mounting pin
- Pin driver 5 mm for possible loosening of the pin connection
- Allen key 5 mm for loosening the grub screw during disassembly and assembly of the square cap



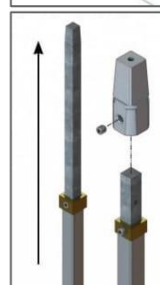
Remove mounting pin from coupling sleeve



Place the key rod with coupling sleeve on the valve so that the bore of the coupling sleeve and the bore of the spindle are aligned

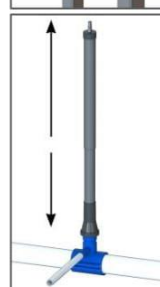


Connect coupling sleeve and spindle with



Loosen the grub screw of the adjusting ring, adjust the key rod to the desired tube cover and fix it again

Before mounting the sleeve tube, the square cap must be removed if necessary



Attach the adjustable sleeve tube and pull it out to the required length

Push the sleeve pipe downwards until there is a dirt-tight connection with the gate valves

Preparation

- Determine the required pipe cover (RD) and check the nominal diameter of the valve
- Compare feasible linkage length (GL) with installation situation
- If necessary, mount the sand protection disk or adapter on the gate valves

Attention

- Align the installation fitting axially to the valve stem, fill and compact it
- Use a suitable filling material, preferably sand or gravel that can be compacted
- Make sure there is sufficient clearance (170mm +50/-80) between the road cap and the operator's square
- Ensure that the installation set is centred within the road

Subject to change without notice - In the case of special shapes there may also be deviations from these assembly instructions